

Date: Friday, 25/04/2008 12:50:47 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PLATE		
Job Number	: 38802					
Estimate Number	: 13272					
P.O. Number	:		Part Number	: D323855		
This Issue	: 25/04/2008	S.O. No. :	Drawing Number	: D3238 REV.D U/R		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: / /		Drawing Revision	: D U/R		
Previous Run	:		Material	:		
Written By	<i>JL 08.04.25</i>		Due Date	: 02/05/2008		Qty: 2 Um: Each
Checked & Approved By						
Comment	: Est Rev:A New Issue 08-04-18 DD verified by:EC					

## Additional Product

FOR ENGINEERING USE ONLY

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0375X03000	6061T6 BAR .375 X 3.00

Comment: Qty.: 0.0510 f(s)/Unit Total : 0.1021 f(s)

6061T6 aluminum bar 0.375" X 3.00"

batch: 17887

*HB 8-4-28*

2.0	WATER JET	FLOW WATER JET

Comment: FLOW WATER JET

1-Cut as per Dwg D3238

Dwg Rev: D

Prog Rev: D

*HB 8-4-28*

(3)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE

*HB 8-4-28*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK

Comment: SECOND CHECK

*8505/04/29 (3)*

5.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE

Comment: 1- Face mill as per dwg D3238

2-Deburr as per dwg D3238

*20 08/04/29*

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Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/04/29

7.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

FL 08/04/29 (3)

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



ENGINEERING  
APPROVAL *ASS 08.04.29*

08-04-29 (3).

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *W 204*

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/29

Job Completion



*Champ w/o 00220* *W 08/05/09*

DART AEROSPACE LTD	Work Order:	38802
Description: PLATE	Part Number:	D3238-55
Inspection Dwg: D3238-55 Rev: D		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by:

BR / RD

**Audited by:**

Date:

**Prototype Approval:**

18 S

Date

8-4-29

Date: \_\_\_\_\_

08.04.29

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	